244K/324K 48–52 kW (64–70 net hp)





Productive, compact, and ready for anything.

Need a compact loader to get big results? Step up to the tight-turning, heavy-lifting 244K and 324K. These versatile machines combine outstanding maneuverability, travel speed, breakout force, reach, and stability to tackle tasks other machines can't. Oscillating stereo steering delivers a smooth turning radius that's up to 20-percent tighter than comparable loaders — for faster cycle times and better material retention over rough terrain. Add spacious cabs and extra uptime from sealed electrical connections, more durable axles, and extended service intervals, and you've got multipurpose machines that are ready, able, and willing to take on whatever work you've got.



Unique stereo steering makes these compact loaders even more productive, for tight turns and extra agility in close quarters.

100-percent front differential lock is easily activated through a pushbutton on the joystick.

Extended service intervals help maximize uptime.

What others call options, we call standard — return to dig, quick-coupler, high travel-speed range, and buckets from 0.8–1.1 m³ (1.0–1.4 cu. yd.) for the 244K and 1.1–1.6 m³ (1.4–2.0 cu. yd.) for the 324K.

EPA Final Tier 4 (FT4) emission-certified fourcylinder diesel engines deliver power without compromise.

Our dealers can work with you to add additional solutions to meet the specific needs of your business, such as extended warranties, customized maintenance and repair agreements, fluid sampling, and much more.





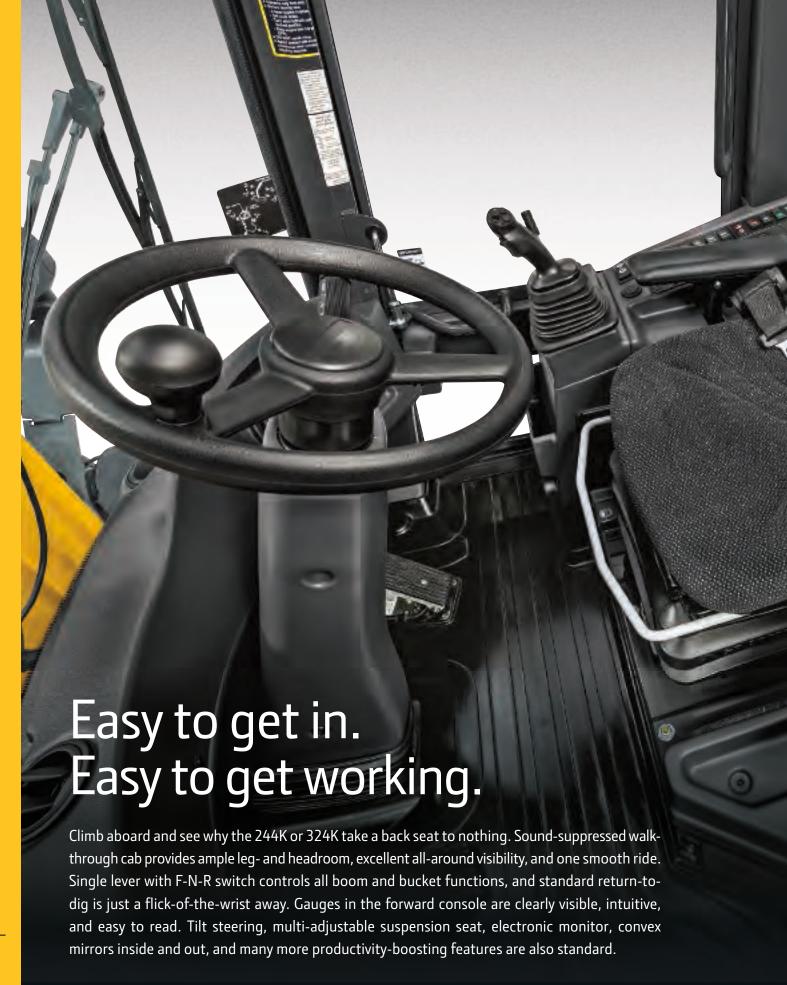


and 28 km/h (17 mph) for the 324K. Move more materials, more quickly, and more

efficiently. Without running yourself ragged.







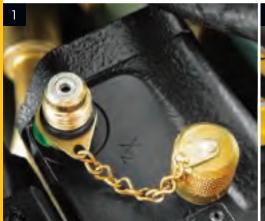


Built to handle the toughest jobs — yours.

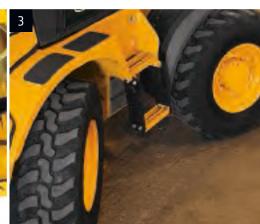
The hardworking 244K and 324K increase uptime with everyday toughness and help improve your bottom line with never-say-die durability. They incorporate many of the same downtime-minimizing features found on our larger loaders, including sealed electrical connectors and self-adjusting wet-disc brakes. Help keep your operator out of harm's way, too, with numerous safety features such as automatic park brake, bypass-start protection, slip-resistant steps, and convenient handholds. If it's uptime you demand, the 244K and 324K are ready to work wherever and whenever you are.



- shoot problems.
- by brackets with easily replaceable wear strips.
- bars make getting in and out of the cab easier.













Why invest in a bunch of specialized machines when the highly versatile 244K or 324K can do the job? With a standard pin-type hydraulic quick-coupler, you can go from bucket to forks quickly and easily. Or opt for a skid steer Quik-Tatch™ coupler that enables these jack-of-all-trades machines to utilize an even wider array of skid-steer-compatible Worksite Pro™ attachments. Operation is easy, with joystick and third- and fourth-function pilot controls conveniently located at your fingertips. Regardless of how you equip them, the 244K and 324K will be the most versatile compacts on your worksite.



Here's the lowdown on low daily operating costs.

We spared no expense to help keep 244K and 324K operating costs low. From transverse-mounted diesel engines that provide convenient ground-level service access, to easy-to-change spin-on filters, these versatile loaders will require less time and attention, maximizing your uptime. Extended service intervals, environmentally friendly drains, sight gauges — the list of K-Series features that help minimize maintenance goes on and on. And so will the daily operating cost savings you'll enjoy.

Fuel-efficient EPA Final Tier 4 (FT4) emission-certified diesels run 500 hours between oil changes. Hydraulic valve lifters and serpentine belts require little maintenance.

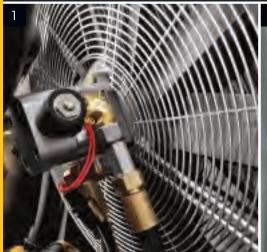
Remote lube bank puts rear axle zerks within easy reach. Convenient maintenance chart helps ensure that nothing gets overlooked.

Locking fuel cap and electrical disconnect switch help prevent theft or vandalism.

Easy-lift hood and transverse-mounted engine provide convenient ground-level access to daily checkpoints.

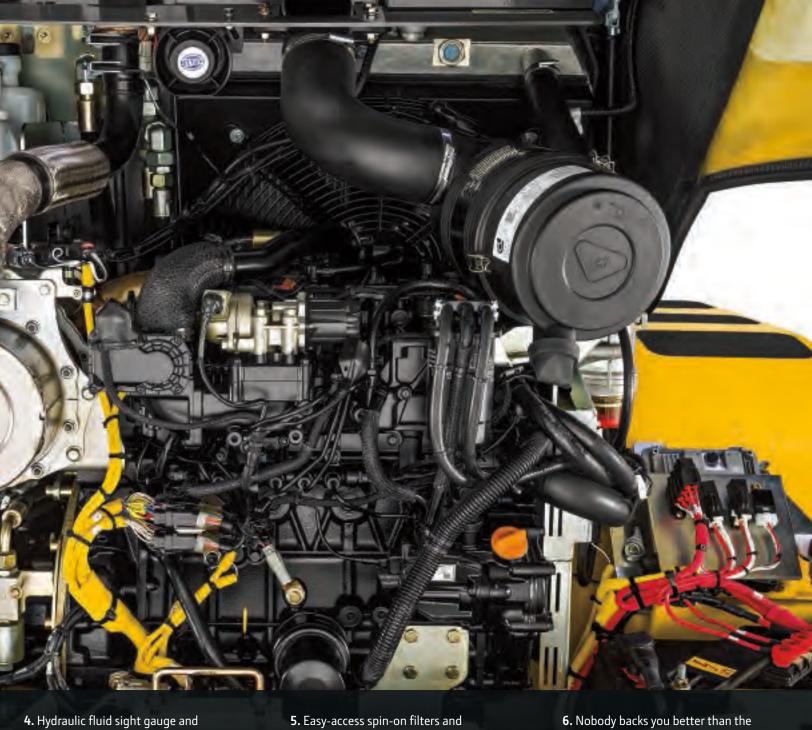


- 1. Hydraulically driven fan runs only as needed for efficient cooling, reduced noise, and lower fuel consumption.
- **2.** Easy-access fuse panel accommodates quick checks and changes.
- Electronic control unit lets service technicians easily retrieve vital operating information and helps diagnose problems more quickly.

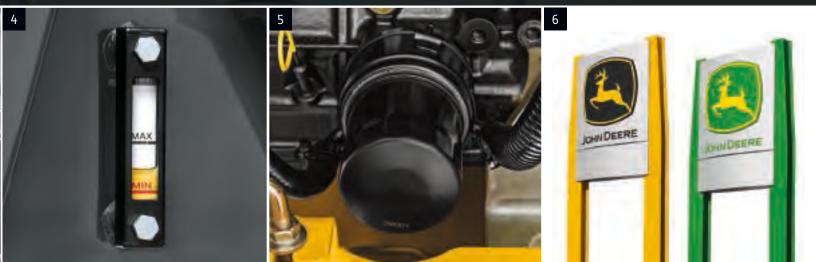








- **4.** Hydraulic fluid sight gauge and see-through coolant reservoir let you check fluid levels at a glance.
- **5.** Easy-access spin-on filters and environmental drains make fluid changes quick and clean.
- **6.** Nobody backs you better than the 1,200-plus John Deere CWP dealers throughout North America.

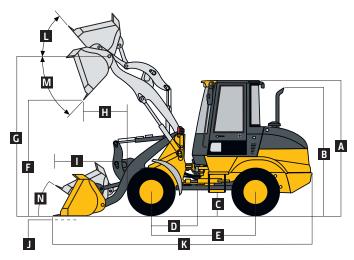


244K

Engine	244K
Manufacturer and Model	Yanmar 4TNV98C
Non-Road Emission Standard	EPA Final Tier 4
Cylinders	4
Valves per Cylinder	4
Displacement	3.3 L (203 cu. in.)
Net Peak Power at 2,400 rpm (SAE J1349 / ISO 9249)	48 kW (64 hp)
Gross Rated Power at 2,400 rpm (ISO 14396)	50 kW (67 hp)
Peak Torque at 1,560 rpm	235 Nm (173 lbft.)
Engine Bore and Stroke	98 x 110 mm (3.89 x 4.33 in.)
Lubrication	Pressure system with full-flow spin-on filter
Aspiration	Naturally aspirated
Air Cleaner	Dual safety element dry type
Cooling	, , , , , ,
Fan	Hydraulically driven, proportionally controlled
Engine Coolant Rating	–37 deg. C (–34 deg. F)
Engine Radiator	10 fins per in., water to air
Hydraulic Cooler	10 fins per in., oil to air
Powertrain	
Туре	Hydrostatic (HST) with infinitely variable speed control over full range of operating speeds; 2 speed ranges; joystick-mounted F-N-R; acceleration pedal; HST inching pedal, which allows infinitely reduced travel speeds while maintaining full engine rpm and hydraulic flow
2 Travel Speeds in Forward and Reverse (equipped with 365/70R18 tires)	
Gear 1	6.92 km/h (4.3 mph)
Gear 2	29.93 km/h (18.6 mph)
Axles	Rear center-pivot axle with 10-deg. rear axle oscillation and 10-deg. frame oscillation
Rear Axle Oscillation Versus Front Axle	20 deg. total, stop to stop
Differentials	Manual (pushbutton) 100% locking front, conventional rear
Maximum Rise and Fall, Single Wheel	254 mm (10 in.)
Steering	Hydraulic power steering (SAE J1511); 30-deg. articulation left and right with mechanical-actuated rear- wheel-steer steering; 26-deg. rear-wheel steering tied mechanically to articulation; equivalent of 97-deg. conventional steering system articulation
Steering Wheel Turns, Stop to Stop	4¼ (2 left / 2¼ right)
Articulation Angle	60-deg. arc (30 deg. each direction)
Final Drive	Heavy-duty outboard planetary
Brakes (SAE J1473 / ISO 3450)	
Service Brakes	Hydraulically actuated, self-adjusting internal wet-disc brake and driveline drum brake
Parking Brake	Automatically spring-applied, hydraulically released, internal wet disc
Hydraulics	
Main Pump (loader and steering)	Fixed-displacement gear pump; open-center system
Standard	67 L/m (17 gpm)
Total with High-Flow Option	109 L/m (28 gpm)
Maximum Pressure at Couplings	23 000 kPa (3,335 psi)
System Relief Pressure	
Loader	23 000 kPa (3,335 psi)
Steering	18 000 kPa (2,611 psi)
Hydraulic Cycle Times	
Raise	4.2 sec.
Dump	1.5 sec.
Lower	3.0 sec.
Total	8.7 sec.

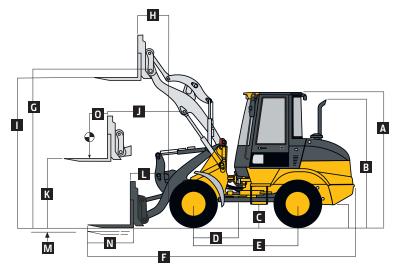


Hydraulics (continued)	244K				
Maximum Lift Capacity	With 0.8-m³ (1.0 cu. yd.) st	ockpiling/general-purpose bucket w	ith bolt-on cutting edge		
Lift at Ground Level	4491 kg (9,892 lb.)				
Lift at Maximum Height	2909 kg (6,407 lb.)				
Turning Radius					
Measured to Centerline of Outside Tire	3.51 m (11 ft. 6 in.)				
Controls	Pilot-operated, 3-function valve with single-lever control for boom and bucket, and auxiliary level for stapin disconnect and auxiliary hydraulics, with control-lever lockout feature; optional additional 4-functional valve with pushbutton control				
Cylinders					
Туре	Heat-treated, chrome-plate	ed, polished cylinder rods, hardened s	steel (replaceable bushings) pivot pins		
	Bore	Rod Diameter	Stroke		
Boom	80 mm (3.2 in.)	40 mm (1.6 in.)	510 mm (20.1 in.)		
Bucket	80 mm (3.2 in.)	40 mm (1.6 in.)	450 mm (17.7 in.)		
Electrical					
Туре	Electrical load center with I	plade-type multi-fused circuits			
Voltage	12 volt	31			
Number of Batteries	1				
Battery Capacity	925 CCA				
Alternator Rating	80 amp				
Lights (SAE 99)	Driving/front working lights (2), turn signals, flashers, and stop- and taillights				
Tires/Wheels	ziiiiig, ii aiit traitiiig iigiit	5 (2), cam signals, mashers, and scop	and turnging		
Tires on Single-Piece Rims	Tread Width	Width Over Tires	Change In Vertical Height		
365/70R18 (standard)	1485 mm (58.5 in.)	1890 mm (74.0 in.)	0 mm (0 in.)		
400/70R20 (optional)	1525 mm (60.0 in.)	1930 mm (76.0 in.)	43 mm (1.7 in.)		
405/70R18 (optional)	1525 mm (60.0 in.)	22 mm (1.0 in.)			
Serviceability	1323 11111 (00.0 111.)	1930 mm (76.0 in.)	22 11111 (1.0 111.)		
Refill Capacities					
Cooling System (engine and radiator)	11 L (11.6 gt.)				
Differential and Planetary Axle	11 L (11.0 qt.)				
Front	(, //, 2 c+)				
Rear	4 L (4.3 qt.) 4 L (4.3 qt.)				
	· 1 /				
Engine Oil with Filter	10 L (10.8 qt.)				
Fuel Tank	80 L (21.1 gal.)				
Hydraulic/Hydrostatic (HST) Reservoir with Filter	55 L (14.5 gal.)				
HST Motor Gearbox	0.7 L (0.8 qt.)				
Front/Rear Axle Planetary Hubs (each)	0.9 L (1.0 qt.)				
Operating Weights		16.116.1			
With standard equipment, 365/70R18 tires, standard counter	2 2	operator, and full fuel tank			
With Quick-Coupler and 0.8-m ³ (1.0 cu. yd.) Stockpiling/	5470 kg (12,060 lb.)				
General-Purpose Bucket with Bolt-On Cutting Edge					
With Quick-Coupler and 1.1-m ³ (1.4 cu. yd.) Stockpiling/	5590 kg (12,325 lb.)				
General-Purpose Bucket with Bolt-On Cutting Edge	= (a a)				
With Quick-Coupler and Fork	5400 kg (11,906 lb.)				
Optional Components					
Bucket, Stockpiling/General Purpose, with Bolt-On					
Cutting Edge					
0.8 m³ (1.0 cu. yd.)	334 kg (736 lb.)				
1.1 m³ (1.4 cu. yd.)	429 kg (946 lb.)				



Dimensions with Quick-Coupler and Bucket	0.8-m³ (1.0 cu. yd.) stockpiling/general purpose with bolt-on cutting edge	1.1-m³ (1.4 cu. yd.) stockpiling/general purpose with bolt-on cutting edge
A Height to Top of Cab	2.72 m (8 ft. 11 in.)	2.72 m (8 ft. 11 in.)
B Height to Top of Exhaust	2.59 m (8 ft. 6 in.)	2.59 m (8 ft. 6 in.)
C Ground Clearance	294.64 mm (11.6 in.)	294.64 mm (11.6 in.)
D Length from Centerline to Front Axle	749.30 mm (29.5 in.)	749.30 mm (29.5 in.)
E Wheelbase	2.15 m (7 ft. 1 in.)	2.15 m (7 ft. 1 in.)
F Dump Clearance, 42-deg. Full Height	2.55 m (8 ft. 4 in.)	2.51 m (8 ft. 3 in.)
G Height to Hinge Pin, Fully Raised	3.20 m (10 ft. 6 in.)	3.20 m (10 ft. 6 in.)
H Reach, 42-deg. Dump, Full Height	817.88 mm (32.2 in.)	863.60 mm (34 in.)
I Reach, 42-deg. Dump, 2.13-m (7 ft.) Clearance	1.17 m (3 ft. 10 in.)	1.19 m (3 ft. 11 in.)
J Maximum Digging Depth	78.74 mm (3.1 in.)	78.74 mm (3.1 in.)
K Overall Length, Bucket on Ground	5.28 m (17 ft. 4 in.)	5.23 m (17 ft. 2 in.)
L Maximum Rollback at Full Height	52 deg.	52 deg.
M Bucket Dump at Full Height	42 deg.	42 deg.
N Maximum Rollback at Ground Level	39 deg.	39 deg.
Specifications with Quick-Coupler and Bucket		
Capacity, Heaped (SAE)	0.8 m³ (1.0 cu. yd.)	1.1 m³ (1.4 cu. yd.)
Capacity, Struck (SAE)	0.66 m³ (0.86 cu. yd.)	0.90 m³ (1.18 cu. yd.)
Bucket Width	1.90 m (6 ft. 3 in.)	2.20 m (7 ft. 3 in.)
Breakout Force (SAE J732C)	4895 kg (10,792 lb.)	4410 kg (9,722 lb.)
Tipping Load, Straight	4065 kg (8,962 lb.)	4042 kg (8,912 lb.)
Tipping Load, Full Turn (SAE)	3712 kg (8,183 lb.)	3690 kg (8,137 lb.)
Rated Operating Load, 50% of Full-Turn Tipping Load (conforms to ISO 14397-1)*	1856 kg (4,092 lb.)	1845 kg (4,069 lb.)
Loader Clearance Circle, Bucket Carry Position	7.38 m (24 ft. 3 in.)	7.57 m (24 ft. 10 in.)

^{*}Rated operating capacity based on Deere attachments only.



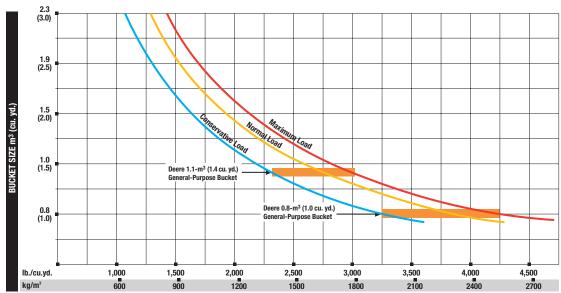
Dimensions with Quick-Coupler and Fork	1.20-m (47.2 in.) tine length
A Height to Top of Cab	2.72 m (8 ft. 11 in.)
B Height to Top of Exhaust	2.59 m (8 ft. 6 in.)
C Ground Clearance	294.64 mm (11.6 in.)
D Length from Centerline to Front Axle	749.30 mm (29.5 in.)
E Wheelbase	2.15 m (7 ft. 1 in.)
F Overall Length, Forks on Ground	5.79 m (19 ft. 0 in.)
G Height to Hinge Pin, Fully Raised	3.20 m (10 ft. 6 in.)
H Reach, Fully Raised	551.18 mm (21.7 in.)
I Fork Height, Fully Raised	3.04 m (10 ft. 0 in.)
J Maximum Reach, Fork Level	1.26 m (4 ft. 2 in.)
K Fork Height, Maximum Reach	1.45 m (4 ft. 9 in.)
L Reach, Ground Level	741.68 mm (29 in.)
M Depth Below Ground	50.80 mm (2 in.)
N Tine Length	1.20 m (47.2 in.)
O Load Position, 50% Tine Length	600 mm (23.6 in.)
Specifications with Fork	As measured with fork level, centered on tine
Tipping Load, Straight	3145 kg (6,933 lb.)
Tipping Load, Full Turn	2652 kg (5,846 lb.)
Rated Operating Load, 50% Full-Turn Tipping Load (conforms to SAE J1197 / ISO 14397-1)*	1326 kg (2,923 lb.)
•	16601 (2.6601)
Rated Operating Load, Rough Terrain, 60% Full-Turn Tipping Load (conforms to EN474-3)*	1660 kg (3,660 lb.)

*Rated operating capacity based on Deere attachments only.

Rated Operating Load, Firm and Level Ground, 80% Full-Turn 2212 kg (4,786 lb.)

Bucket Selection Guide*

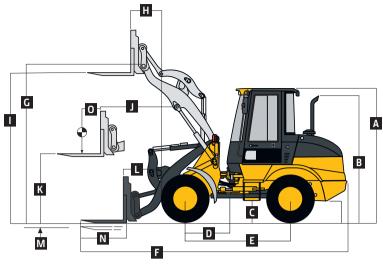
Tipping Load (conforms to EN474-3)*



LOOSE MATERIALS	kg/m³	lb./cu. yd.
Chips, pulpwood	288	486
Cinders (coal, ashes, clinkers)	673	1,134
Clay and gravel, dry	1602	2,700
Clay, compact, solid	1746	2,943
Clay, dry in lump loose	1009	1,701
Clay, excavated in water	1282	2,160
Coal, anthracite, broken, loose	865	1,458
Coal, bituminous, moderately wet	801	1,350
Earth, common loam, dry	1218	2,052
Earth, mud, packed	1843	3,105
Granite, broken	1538	2,592
Gypsum	2275	3,834
Limestone, coarse, sized	1570	2,646
Limestone, mixed sizes	1682	2,835
Limestone, pulverized or crushed	1362	2,295
Sand, damp	2083	3,510
Sand, dry	1762	2,970
Sand, voids, full of water	2083	3,510
Sandstone, quarried	1314	2,214
Shale, broken crushed	1362	2,295
Slag, furnace granulated	1955	3,294
Stone or gravel, 37.5 to 87.5-mm		
(1.5 to 3.5") size	1442	2,430
Stone or gravel, 18.75-mm (3/4") size	1602	2,700

^{*}This guide, representing bucket sizes not necessarily manufactured by Deere, will help you in selecting proper bucket size for material density, loader configuration, and operating conditions. Optimum bucket size is determined after adding or subtracting all tipping load changes due to optional equipment. The "conservative load" line on this guide is recommended when operating in conditions such as soft ground and unlevel surfaces. The "maximum load" condition on this guide is sometimes utilized when operating on firm ground and level surfaces.

Engine	324K
Manufacturer and Model	Yanmar 4TNV98CT
Non-Road Emission Standard	EPA Final Tier 4
Cylinders	4
Valves per Cylinder	4
Displacement	3.3 L (203 cu. in.)
Net Peak Power at 2,400 rpm (SAE J1349 / ISO 9249)	52 kW (70 hp)
Gross Rated Power at 2,400 rpm (ISO 14396)	54 kW (72 hp)
Peak Torque at 1,560 rpm	279 Nm (206 lbft.)
Engine Bore and Stroke	98 x 110 mm (3.89 x 4.33 in.)
Lubrication	Pressure system with full-flow spin-on filter
Aspiration	Turbocharged
Air Cleaner	Dual safety element dry type
Cooling	built surery element dry type
Fan	Hydraulically driven, proportionally controlled
Engine Coolant Rating	–37 deg. C (–34 deg. F)
Engine Radiator	10 fins per in., water to air
Hydraulic Cooler	10 fins per in., oil to air
Powertrain	To this per iit., oil to all
Type	Hydrostatic (HST) with infinitely variable speed control over full range of operating speeds; 2 speed ranges;
туре	joystick-mounted F-N-R; acceleration pedal; HST inching pedal, which allows infinitely reduced travel
	speeds while maintaining full engine rpm and hydraulic flow
2 Travel Speeds in Forward and Reverse (equipped with	speeds write maintaining run engine rpin and nydradiic now
405/70R20 tires)	
Gear 1	6.9 km/h (4.3 mph)
Gear 2	28.0 km/h (17.4 mph)
Axles	Rear center-pivot axle with 10-deg. rear axle oscillation and 10-deg. frame oscillation
Rear Axle Oscillation Versus Front Axle	20 deg. total, stop to stop
Differentials	Manual (pushbutton) 100% locking front, conventional rear
Maximum Rise and Fall, Single Wheel	290 mm (11 in.)
Steering	Hydraulic power steering (SAE J1511); 30-deg. articulation left and right with mechanical-actuated rear-
Steering	wheel-steer steering; 26-deg. rear-wheel steering tied mechanically to articulation; equivalent of 97-deg.
	conventional steering system articulation
Steering Wheel Turns, Stop to Stop	4¼ (2 left / 2¼ right)
Articulation Angle	60-deg. arc (30 deg. each direction)
Final Drive	Heavy-duty outboard planetary
Brakes (SAE J1473 / ISO 3450)	ricavy-duty outboard planetary
Service Brakes	Hydraulically actuated, self-adjusting internal wet-disc brake and driveline drum brake
Parking Brake	Automatically spring-applied, hydraulically released, internal wet disc
Hydraulics	Automatically spring-applied, flydraulically released, filternal wet disc
Main Pump (loader and steering)	Fixed-displacement gear pump; open-center system
Standard	93 L/m (24 gpm)
Total with High-Flow Option	132 L/m (34 gpm)
Maximum Pressure at Couplings	21 000 kPa (3,045 psi)
System Relief Pressure	נובץ בדט,כן מי מי טייטי וובץ בדט,כן
Loader	18 960 kPa (2,750 psi)
Steering	18 000 kPa (2,611 psi)
Hydraulic Cycle Times	10 000 Ni a (2,011 psi)
Raise	5.5 sec.
Dump	5.5 sec. 1.9 sec.
•	1.9 sec. 4.2 sec.
Lower	
Total	11.6 sec.



Di	mensions with Quick-Coupler and Fork	1.20-m (47.2 in.) tine length
Α	Height to Top of Cab	2.79 m (9 ft. 2 in.)
В	Height to Top of Exhaust	2.67 m (8 ft. 9 in.)
C	Ground Clearance	386 mm (15.2 in.)
D	Length from Centerline to Front Axle	749 mm (29.5 in.)
Ε	Wheelbase	2.30 m (7 ft. 7 in.)
F	Overall Length, Forks on Ground	6.14 m (20 ft. 2 in.)
G	Height to Hinge Pin, Fully Raised	3.35 m (11 ft. 0 in.)
Н	Reach, Fully Raised	569 mm (22.4 in.)
- 1	Fork Height, Fully Raised	3.19 m (10 ft. 6 in.)
J	Maximum Reach, Fork Level	1.52 m (5 ft. 0 in.)
K	Fork Height, Maximum Reach	1.36 m (4 ft. 6 in.)
L	Reach, Ground Level	749 mm (29.5 in.)
M	Depth Below Ground	36 mm (1.4 in.)
N	Tine Length	1.20 m (47.2 in.)
0	Load Position, 50% Tine Length	600 mm (23.6 in.)
Sp	ecifications with Fork	As measured with fork level, centered on tine
	Tipping Load, Straight	3573 kg (7,877 lb.)
	Tipping Load, Full Turn	3250 kg (7,165 lb.)
	Rated Operating Load,† 50% Full-Turn Tipping Load (conforms to SAE J1197 / ISO 14397-1)*	1625 kg (3,582 lb.)
	Rated Operating Load,† Rough Terrain, 60% Full-Turn Tipping Load (conforms to EN474-3)*	2040 kg (4,497 lb.)

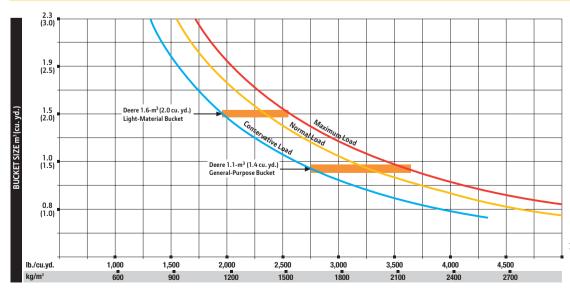
Tipping Load (conforms to EN474-3)*

*Rated operating capacity based on Deere attachments only.

Rated Operating Load,† Firm and Level Ground, 80% Full-Turn 2500 kg (5,511 lb.)

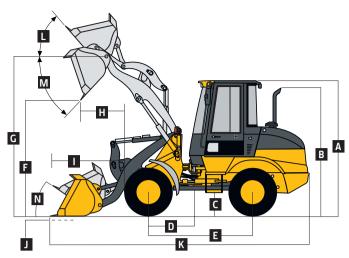
[†]Payload on forks is limited by tilt cylinder — 2,500-kg (5,511 lb.) maximum load capacity for the fork carrier.

Bucket Selection Guide*



LOOSE MATERIALS	kg/m³	lb./cu. yd.
Chips, pulpwood	288	486
Cinders (coal, ashes, clinkers)	673	1,134
Clay and gravel, dry	1602	2,700
Clay, compact, solid	1746	2,943
Clay, dry in lump loose	1009	1,701
Clay, excavated in water	1282	2,160
Coal, anthracite, broken, loose	865	1,458
Coal, bituminous, moderately wet	801	1,350
Earth, common loam, dry	1218	2,052
Earth, mud, packed	1843	3,105
Granite, broken	1538	2,592
Gypsum	2275	3,834
Limestone, coarse, sized	1570	2,646
Limestone, mixed sizes	1682	2,835
Limestone, pulverized or crushed	1362	2,295
Sand, damp	2083	3,510
Sand, dry	1762	2,970
Sand, voids, full of water	2083	3,510
Sandstone, quarried	1314	2,214
Shale, broken crushed	1362	2,295
Slag, furnace granulated	1955	3,294
Stone or gravel, 37.5 to 87.5-mm		
(1.5 to 3.5") size	1442	2,430
Stone or gravel, 18.75-mm (3/4") size	1602	2,700

^{*}This guide, representing bucket sizes not necessarily manufactured by Deere, will help you in selecting proper bucket size for material density, loader configuration, and operating conditions. Optimum bucket size is determined after adding or subtracting all tipping load changes due to optional equipment. The "conservative load" line on this guide is recommended when operating in conditions such as soft ground and unlevel surfaces. The "maximum load" condition on this guide is sometimes utilized when operating on firm ground and level surfaces.



Dimensions with Quick-Coupler and Bucket	1.1-m³ (1.4 cu. yd.) stockpiling/general purpose with bolt-on cutting edge	1.6-m³ (2.0 cu. yd.) light material with bolt-on cutting edge
A Height to Top of Cab	2.79 m (9 ft. 2 in.)	2.79 m (9 ft. 2 in.)
B Height to Top of Exhaust	2.67 m (8 ft. 9 in.)	2.67 m (8 ft. 9 in.)
C Ground Clearance	386 mm (15.2 in.)	386 mm (15.2 in.)
D Length from Centerline to Front Axle	749 mm (29.5 in.)	749 mm (29.5 in.)
E Wheelbase	2.30 m (7 ft. 7 in.)	2.30 m (7 ft. 7 in.)
F Dump Clearance, 42-deg. Full Height	2.67 m (8 ft. 9 in.)	2.55 m (8 ft. 4 in.)
G Height to Hinge Pin, Fully Raised	3.35 m (11 ft. 0 in.)	3.35 m (11 ft. 0 in.)
H Reach, 42-deg. Dump, Full Height	884 mm (34.8 in.)	937 mm (3 ft. 1 in.)
I Reach, 42-deg. Dump, 2.13-m (7 ft.) Clearance	1.30 m (4 ft. 3 in.)	1.30 m (4 ft. 3 in.)
J Maximum Digging Depth	69 mm (2.7 in.)	69 mm (2.7 in.)
K Overall Length, Bucket on Ground	5.76 m (18 ft. 11 in.)	5.74 m (18 ft. 10 in.)
L Maximum Rollback at Full Height	56 deg.	56 deg.
M Bucket Dump at Full Height	42 deg.	42 deg.
N Maximum Rollback at Ground Level	40 deg.	40 deg.
Specifications with Quick-Coupler and Bucket		
Capacity, Heaped (SAE)	1.1 m³ (1.4 cu. yd.)	1.6 m³ (2.0 cu. yd.)
Capacity, Struck (SAE)	0.9 m³ (1.2 cu. yd.)	1.4 m³ (1.8 cu. yd.)
Bucket Width	2.20 m (7 ft. 3 in.)	2.40 m (7 ft. 10 in.)
Breakout Force (SAE J732C)	5608 kg (12,364 lb.)	4938 kg (10,887 lb.)
Tipping Load, Straight	4850 kg (10,692 lb.)	4746 kg (10,463 lb.)
Tipping Load, Full Turn (SAE)	4430 kg (9,766 lb.)	4317 kg (9,517 lb.)
Rated Operating Load, 50% of Full-Turn Tipping Load (conforms to ISO 14397-1)*	2215 kg (4,883 lb.)	2159 kg (4,759 lb.)
Loader Clearance Circle, Bucket Carry Position	8.30 m (27 ft. 3 in.)	8.27 m (27 ft. 1 in.)



Hydraulics (continued)	324K			
Maximum Lift Capacity	With 1.1-m³ (1.4 cu. yd.) stockpiling/general-purpose bucket with bolt-on cutting edge			
Lift at Ground Level	5510 kg (12,136 lb.)			
Lift at Maximum Height	3572 kg (7,868 lb.)			
Turning Radius	<u>-</u>			
Measured to Centerline of Outside Tire	3.78 m (12 ft. 5 in.)			
Controls	Pilot-operated, 3-function valve with single-lever control for boom and bucket, and auxiliary level for standard pin disconnect and auxiliary hydraulics, with control-lever lockout feature; optional additional 4-function valve with pushbutton control			
Cylinders	'			
Туре	Heat-treated, chrome-plate	d, polished cylinder rods, hardened	steel (replaceable bushings) pivot pins	
	Bore	Rod Diameter	Stroke	
Boom	100 mm (3.9 in.)	50 mm (2.0 in.)	510 mm (20.0 in.)	
Bucket	100 mm (3.9 in.)	50 mm (2.0 in.)	450 mm (17.7 in.)	
Electrical				
Туре	Electrical load center with b	lade-type multi-fused circuits		
Voltage	12 volt	31		
Number of Batteries	1			
Battery Capacity	925 CCA			
Alternator Rating	80 amp			
Lights (SAE 99)	Driving/front working lights (2), turn signals, flashers, and stop- and taillights			
Tires/Wheels	Briving, from Working lights	, (2), tam signals, hashers, and stop	, una tumignes	
Tires on Single-Piece Rims	Tread Width	Width Over Tires	Change In Vertical Height	
405/70R20 (standard)	1745 mm (69 in.)	2160 mm (85 in.)	0 mm (0 in.)	
405/70R18 (optional)	1660 mm (65 in.)	2060 mm (81 in.)	–25 mm (–1 in.)	
400/70R20 (optional)	1645 mm (64 in.)	2060 mm (81 in.)	–20 mm (–1 m.) –20 mm (–0.8 in.)	
Serviceability	1015 11111 (01111.)	2000 11111 (01 111.)	20 11111 (0.0 111.)	
Refill Capacities				
Cooling System (engine and radiator)	12 L (12.7 qt.)			
Differential and Planetary Axle	:==(:=:: q::,			
Front	7.3 L (7.7 qt.)			
Rear	6.7 L (7.1 qt.)			
Engine Oil with Filter	10 L (10.8 qt.)			
Fuel Tank	81 L (21.5 gal.)			
Hydraulic/Hydrostatic (HST) Reservoir with Filter	80 L (21.1 gal.)			
HST Motor Gearbox	0.8 L (0.8 qt.)			
Front/Rear Axle Planetary Hubs (each)	0.9 L (0.9 qt.)			
Operating Weights	0.9 L (0.9 qt.)			
With standard equipment, 405/70R20 tires, standard counte	rwoight cab 79 kg (175 lb) (porator, and full fuel tank		
With Quick-Coupler and 1.1-m ³ (1.4 cu. yd.) Stockpiling/	6390 kg (14,087 lb.)	operator, and run ruer tank		
General-Purpose Bucket with Bolt-On Cutting Edge	6390 kg (14,067 lb.)			
With Quick-Coupler and 1.6-m ³ (2.0 cu. yd.) Light-Material	6216 kg (12 025 lb)			
	rial 6316 kg (13,925 lb.)			
Bucket with Bolt-On Cutting Edge	6777 kg (17 7/1 lb)			
With Quick-Coupler and Fork	6233 kg (13,741 lb.)			
Optional Components	(20 L (0/CH))			
Bucket, 1.1-m³ (1.4 cu. yd.), Stockpiling/General Purpose with Bolt-On Cutting Edge	429 kg (946 lb.)			
Bucket, 1.6-m³ (2.0 cu. yd.), Light Material with Bolt-On	512 kg (1 120 lb)			
Cutting Edge	512 kg (1,129 lb.)			

Additional equipment

Key: ● Standard ▲ Optional or special

*See your John Deere dealer for further information.

244K	324K	Engine	244K	324K	Powertrain/Brakes	244K 324K	Operator's Station (continued)
•	•	Meets EPA Final Tier 4	•	•	HST transmission: Electric shift control /	A A	AM/FM/weather-band radio
	•	Antifreeze, -37 deg. C (-34 deg. F)			Single-lever joystick F-N-R / HST oil	A A	AM/FM/weather-band radio with
•	•	Coolant recovery tank			cooler / Inching pedal / 2 speeds for-		cassette player
•	•	Fan safety guard			ward and reverse / Infinitely variable speed control	A A	AM/FM/weather-band radio with CD player
•		Fan, suction type, hydraulically driven,		•	Service brakes, hydraulically actuated,	• •	Air conditioning
		proportional speed Exhaust aftertreatment, under hood,			self-adjusting internal wet-disc brake	•	Storage compartment
		with curved end exhaust stack			and driveline drum brake		Rubber floor mat
	•	Environmentally friendly engine oil drain			Parking brake, spring applied, hydrau-		Tilt steering column
		Spin-on engine oil and fuel filter		_	lically released, switch operated		Rearview mirrors, outside (2) and
•	•	Engine oil cooler	•	•	Axles, manual locking front and conventional rear differentials, heavy-duty		inside (1) (conform to SAE J985)
		Quick-release fuel filter and water			outboard planetaries	• •	Handholds and steps, ergonomically
		separator			Hydraulic System		located and slip resistant (conform to
		Under-hood dual-element air cleaner	•	•	Hydraulic system oil cooler	A A	SAE J185) 76-mm (3 in.) retractable seat belt
		with restriction indicator with dust-		•	Automatic bucket return-to-dig control	A A	
		evacuator valve			Boom-float function	• •	Loader Linkage Z-bar loader linkage
	_	Above-hood prescreened air intake			Reservoir sight gauge for hydraulic/		Loader boom service locking bar
	A	Engine coolant heater, 400 watts, 110 volts		•	HST oil 10-micron hydraulic filter, vertical		(conforms to SAE J38)
		Special application: Trash screens, etc.*			mounting		Buckets and Attachments
		Electrical		•	Hydraulic pilot circuit lockout	A A	Full line of buckets with selection of
		Starter switch with electric fuel cutoff	•	•	Pilot-operated 3-function valve with		bolt-on cutting edges
		12-volt system			single joystick lever control for boom	A A	ISO quick-coupler
		Electrical load center with blade-type			and bucket, and auxiliary lever for	A A	Quik-Tatch™ pin-on coupler
		fuses			standard pin disconnect and auxiliary		Pallet forks
		Standard 925-CCA battery			hydraulics	A A	Worksite Pro™ skid-steer-style coupler
•	•	Master electrical disconnect switch			109-L/m (28 gpm) high-flow option	A A	Full line of construction utility forks, pallet forks, extendable booms with
	•	Alternator, 80 amps		_	132-L/m (34 gpm) high-flow option		hook, and other attachments*
•	•	Horn (conforms to SAE J994 and J1446)		A	4-function hydraulic valve with pilot		Tires
•		Lights (conform to SAE 99): Driving /			joystick control and pilot auxiliary lever for 3rd function, and pushbuttons for	A	365/70R18 on single-piece rims
		Front working (2) / Turn signals / Flash-			4th function	Ā A	400/70R20 on single-piece rims
		ers / Stop / Taillights			Quick-coupler diagnostic ports: Priority	Ā Ā	405/70R18 on single-piece rims
		Rear work lights	•		pressure / Hydraulic pump pressure /		405/70R20 on single-piece rims
		Reverse warning alarm (conforms to SAE J994 and J1446)			Control valve pressure / HST pressure		Other
		Multifunction monitor with audible			Operator's Station	• •	Fenders, front and rear
		and visual warnings: Low engine oil			Cab (conforms to SAE J1040, SAE J231,		Articulation locking bar (conforms to
		pressure / Engine coolant tempera-			ISO 3471, and ISO 3449): ROPS/FOPS / Heater/defroster / Rubber-plane iso-		SAE J276)
		ture / Hydrostatic (HST) transmission oil temperature / Parking brake indi-			lation mounted for noise/vibration	• •	Vandal protection, includes lockable
		cator / Gauge and indicator: Engine			reduction / Intermittent front and		engine enclosure and fuel fill
		coolant temperature, fuel level, speed-			rear windshield wipers and washers /		Counterweight, full
		ometer, and hour meter			Tinted safety glass / Full-width adjust-		Rear bottom guard
		Indicator lights: Engine air filter / Fasten			able sun visor / Pre-wired for radio		Drawbar, with locking pin
		seat belt / Parking brake actuated / For-			speakers / Deluxe cloth seat with mechanical suspension and 51-mm	A A	Material-weighing system*
		ward/reverse travel / 1st- or 2nd-speed			(2 in.) retractable seat belt / Left and		Ride control
		range / Turn signal and hazard lights / High-beam indicator / Battery voltage			right doors	A A	JDLink™ wireless communication system (available in specific countries)*
•	•	Radio-ready cab, fused 12-volt radio					
		electrical lead and speakers, power port Pre-wired for roof beacon					
		Sealed external electrical connectors					
		Segred externial electrical connectors					

